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ESTIMATING RESIDUAL VALUE OF HEAVY CONSTRUCTION EQUIPMENT USING
ENSEMBLE LEARNING
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Abstract:	Knowing the right moment for the sale of used heavy construction equipment is important information for every construction company. The proposed methodology uses ensemble machine learning techniques to estimate the price (residual value) of used heavy equipment, both present and in the near future. Each machine in the model is represented with four groups of attributes: age and mechanical (describing the machine), and geographical and economic (describing the target market). The research suggests that the ensemble model based on Random Forest, Light Gradient Boosting, and Neural Network members, and Support Vector Regression as a decision unit gives better estimates than the traditional regression or individual machine learning models. The model is built and verified on a large dataset of 500,000 machines, advertised in 50 US states from 1989 till 2012.
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1 ESTIMATING RESIDUAL VALUE OF HEAVY CONSTRUCTION EQUIPMENT

2 USING ENSEMBLE LEARNING

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8

9 **Abstract**

10 Knowing the right moment for the sale of used heavy construction equipment is important
11 information for every construction company. The proposed methodology uses ensemble
12 machine learning techniques to estimate the price (residual value) of used heavy equipment,
13 both present and in the near future. Each machine in the model is represented with four
14 groups of attributes: age and mechanical (describing the machine), and geographical and
15 economic (describing the target market). The research suggests that the ensemble model
16 based on Random Forest, Light Gradient Boosting, and Neural Network members, and
17 Support Vector Regression as a decision unit gives better estimates than the traditional
18 regression or individual machine learning models. The model is built and verified on a large
19 dataset of 500,000 machines, advertised in 50 US states from 1989 till 2012.

20 **Introduction**

21 The development of construction and the increased complexity of construction projects
22 resulted in the increased engagement of large and expensive construction machinery during

23 project implementation. Buying heavy construction equipment represents a serious
24 investment for every construction company (Pitroda and Chetna, 2015). Over the past decade,
25 in the United States, more than 100 billion dollars have been annually invested on average by
26 companies in the procurement of new and used heavy construction equipment. In 2018, the
27 largest American manufacturer, Caterpillar sold construction machinery worth 23.1 billion
28 dollars (Catepillar, 2019). From the construction management point of view, an owner would
29 like to know the real market value of a machine, to understand how it changes over time, as
30 well as to see what factors and to what extent affect its market value. Higher prices of new
31 equipment have forced a lot of companies to purchase the used machinery. Therefore, both
32 the owner and potential buyer should estimate the market value of used machinery at present
33 and in the near future (from one to two years).

34 In this paper, the residual value of a used machine is regarded as a function of time and is
35 defined as a price at which the machine can be sold on the market at any given moment.
36 Estimating the residual value of heavy machinery is necessary for calculating the actual cost
37 of performing construction works and for calculating the cost of idle equipment in case of
38 delay claims (Stojadinovic, 2018). The residual value is affected by different types of
39 variables, such as mechanical characteristics, machine condition, market trends, and
40 macroeconomic parameters. The aim of this research is to create an estimation model that
41 considers all these factors and is applicable to different classes of machines. The proposed
42 methodology is based on a machine learning regression model that uses auction web sites as a
43 valuable source of training data. The advertised prices of machines are treated as the best
44 approximations of the unknown selling prices. As opposed to previous studies that are
45 reported in the next section, the model combines individual regression approaches by
46 proposing the usage of the *stacking* ensemble learning technique (Wolpert, 1992).

47 The proposed model was created (and validated) from a dataset comprising of 500 000
48 construction machines advertised on numerous US auction sites from 1989 till 2012. As
49 opposed to related work described in the next section, this research utilizes a quantitatively
50 and qualitatively improved data set of diverse construction equipment. It is shown that the
51 proposed ensemble learning technique outperforms traditional estimation approaches
52 (Experiment 2).

53 Although the approach is tested using data from U.S. auction sites, the methodology for data
54 collection, preprocessing, and model training procedure can be applied to those target
55 markets for which data are available. The advantage of using machine learning techniques is
56 that they can capture a particular market's specifics, which are hidden in the data.

57 **Related research**

58 Unlike project-related data, the construction equipment market offers valuable public
59 information about the characteristics and prices of available mechanization. Estimating the
60 residual value of cars and mechanization was treated in the first printed editions of the Kelley
61 Blue Book, founded in 1926 (James and Waleed, 2005). The age of the equipment and the
62 value of mileage represented the basic variables for determining residual value.

63 Among the first researchers who studied the residual value, Cabbage attempted to determine
64 the linear dependence between a purchase price and final residual value, claiming that the
65 later varies from 15% to 25% of the initial purchase price (Cabbage, Burgess, and Stokes,
66 1991). The first significant step forward was made when Cross and Perry conducted a study
67 on the depreciation of agricultural equipment and argued on the shortcomings of previous
68 attempts used to obtain the residual value (Cross and Perry, 1995). Cross and Perry believed
69 that catalog prices could be considered the closest available values that represented the
70 unknown selling prices. However, the authors found that auction prices were one of the best

71 sources of information for estimating real residual values. They observed several predictors
72 such as manufacturer, year of production, size class, condition, operating time, special
73 options, auction type, and region.

74 In (Unterschultz and Mumey, 1996), the authors considered the impact of changes in
75 technology, quality, and loss in economic value, on the value of heavy equipment. The
76 authors observed the age, hours of use, size, and condition of the equipment. The residual
77 value was calculated by observing the selling price of the equipment that was only one-year-
78 old. In (Kastens, 2002; Lucko and Vorster, 2003), the authors proposed similar empirical
79 formulas for calculating residual value estimates - Vorster and Kastens formula (VK).
80 According to the VK formula (Experiments - Experiment 2), the residual value of a machine
81 is directly proportional to its purchase price and decreases with the square root of its
82 operating hours.

83 Lucko (2003), Lucko, Anderson-Cook, and Vorster (2006), Lucko, Vorster, and Anderson-
84 Cook (2007), and Lucko and Mitchell (2010), dealt in detail with determining residual values
85 by using linear regression models in which certain input variables were squared (i.e., age) or
86 square rooted (i.e., operating hours). (Lucko, 2003) developed a regression model for
87 estimating the residual value of various types of heavy construction equipment. The
88 predictors were age, manufacturer, condition assessment, geographical area, and certain
89 macroeconomic indicators. (Lucko et al., 2006) advised that the simplest factors should be
90 taken into account while choosing a regression model, i.e., the model should be easy to fit,
91 easy to understand, easy to apply, and easy to justify. Their research hypothesis is that the
92 residual value of the equipment drastically changes under different economic conditions.
93 Lucko et al. (2007) and Mitchell, Hildreth, and Vorster (2011) investigated cumulative values
94 of machine costs to provide a better understanding of the decrease in residual value,
95 depending on the age of the machine.

96 The application of machine learning (ML) methods in the field of construction project
97 management is gaining in popularity in the last decade. Three papers from the broader
98 context of construction project management that influenced this research are cited: in (Chou
99 and Lin, 2013), the task of early prediction of dispute propensity in public-private partnership
100 projects about public infrastructure services is treated as a classification problem. Authors
101 showed that ensemble techniques provide better prediction accuracy compared to individual
102 classification models. In (Bayzid, Mohamed, and Al-Hussein, 2016), the authors tried to
103 predict the maintenance cost of road construction equipment and showed that regression trees
104 performed better than other nonlinear methods. The ensemble methods are also examined in
105 the most recent study of (Elmousalami, 2020) who analyzed future trends for cost model
106 development in construction engineering and developed a reliable parametric cost model at
107 the conceptual stage of the project.

108 The first application of ML, to predict residual values on a large dataset of 8589 loaders, was
109 performed in the work of (Fan, et al., 2008). By using the technique of autoregressive
110 decision trees, the authors obtained the estimates of residual values with greater accuracy
111 than by using standard regression models. The single regression tree algorithm provided a
112 good interpretation of the model by using "if-then" analysis. According to them, the entire
113 estimation process can be automated in real-time to follow the auction market changes. In
114 (Zong, 2017), the author observed the manufacturer, machine model, machine age, operating
115 hours, and macroeconomic indicators and compared k-nearest neighborhood, decision tree,
116 and random forest for the task of predicting maintenance cost and a residual value of heavy
117 construction equipment. The study (Milosevic, Petronijevic, and Arizanovic, 2020)
118 established several models based on symbolic regression where input variables were the
119 machine model, age, operating hours, and the inflation index.

120 The analysis of the previously mentioned work shows the existence of three basic modeling
121 approaches. The first approach uses empirical formulas to estimate residual values based on a
122 machine purchase price and its operating hours (Kastens, 2002; Lucko and Vorster, 2003).
123 This enables easy calculation of residual values, but the estimates are not precise since many
124 important factors that influence residual value, such as mechanical characteristics of a
125 machine (model id, horsepower, hydraulics, drive system, etc.), characteristics of a local
126 market (geographic location, model popularity, the volume of sale, etc.), or macroeconomic
127 parameters (GDP, producer price index, consumer price index, etc.), are not taken into
128 account.

129 The second (most common) approach involves the creation of a linear regression model using
130 several input variables available to a researcher (Cubbage, Burgess, and Stokes, 1991; Cross
131 and Perry, 1995; Unterschultz and Mumey, 1996; Lucko, 2003; Lucko, Anderson-Cook, and
132 Vorster, 2006; Lucko, Vorster, and Anderson-Cook. 2007; Lucko and Mitchell, 2010).
133 Proposed models use different input variables groups, such as age, mechanical characteristics,
134 characteristics of a local market, and macroeconomic parameters. Nevertheless, none of them
135 uses input variables from all groups. This approach is justified if there exists a linear
136 relationship between the inputs and the residual value. Besides, models built on different
137 machine categories are not transferable because categories show different depreciation types
138 (Cross and Perry, 1995; Fan et al., 2008).

139 The third (and most recent) approach assumes the nonlinear relationship between input
140 variables and residual values, using nonlinear ML techniques for modeling (Fan et al., 2008;
141 Zong, 2017; Milosevic et al., 2020). The nonlinear models are more accurate than models
142 from two previous approaches, but they require more training data to obtain the desired
143 performance. Nevertheless, small-sized proprietary data sets, containing only one category of
144 machines sold in a short period, were used and analyzed. Existing ML-based models use only

145 a few input variables from all mentioned groups. Although the commonly used mechanical
146 characteristics of machines have a significant impact on residual values, there are many more
147 available on the auction sites that are not exploited when building prediction models. Besides,
148 by monitoring the auction sites over time, one can derive many interesting variables that
149 describe the sales trends in different local markets. In this paper, a model that utilizes as
150 many as possible input variables from the mentioned groups, and a suitable ML technique
151 that can cope with the increased size of inputs, is proposed.

152 **Estimating residual values using the machine learning ensemble approach**

153 Since the residual value of used heavy equipment is treated as a function of time, this
154 research investigates different ML techniques to estimate it both at present and in the near
155 future. The approach assumes the existence of an unknown function g , which maps
156 construction machines to their residual values at a specific point in time. The function g could
157 be approximated with a function f , using a training set of machines described with its
158 characteristics (\mathbf{x}) and corresponding residual values (y). Function $y = f(\mathbf{x})$ represents a
159 regression model of residual value. In this research, each machine \mathbf{x} is described as a vector
160 of input attributes grouped into four criteria groups: *Mechanical* (machine class, product size,
161 drive system, etc.), *Age* (number of operating hours, year of production, machine sales date,
162 etc.), *Geographical* (the state where the machine is sold), and *Economic* (PPI, GDP, etc.).
163 When building the model f on a training set, one aims to find $f \approx g$, which will generalize well
164 – it should be capable of predicting residual values from the inputs that describe newly
165 encountered machines.

166 An ML regression model, which predicts residual values at present and in the near future
167 (next year), is presented in Fig. 1a. The main assumption is that the unknown function g
168 could be inferred from the publicly available auction data originating from specialized web

169 sites. The learning process usually chooses a model f from the preselected family of
170 functions. It then seeks the model-dependent parameters \mathbf{w} ($y = f(\mathbf{x}, \mathbf{w})$) that minimize the
171 difference between the actual and predicted output values on the training data (empirical
172 error). Different ML methods use various error functions, which measure the empirical error,
173 and different approaches for error function minimization with respect to model parameters \mathbf{w} .

174 **Ensemble learning**

175 Unlike individual ML methods that learn a mapping f directly from data, the ensemble
176 method constructs a set of mappings and combine their outputs to strengthen the final
177 decision (Zhi-Hua, 2012). In this research, a *stacking* in which several ML methods are
178 trained over the entire data (Wolpert, 1992) is proposed. The structure of the ensemble
179 consists of the basic level models and the decision model (Fig. 1b). Basic level models are
180 trained on the original inputs (machine characteristics vector \mathbf{x}). The decision model is
181 trained to map basic level predictions to the final target value y (residual value of \mathbf{x}). The
182 stacking aims to minimize the negative impact of input data variation on different learning
183 methods and, at the same time, to increase the overall predictability of the model.

184 In practice, to configure a good ensemble, two necessary conditions must be met: accuracy
185 and diversity of basic level models (Windeatt and Gholamreza, 2004). Since auction data do
186 not always contain all the information, it is necessary to choose ML methods that can
187 overcome the “missing data” problem (i.e., incomplete vector \mathbf{x}). In this research, the selected
188 suitable methods are Random Forest (RF), Light Gradient Boosting (LGB), and Neural
189 Network (NN) – Fig. 1b. The RF (Breiman, 2001) is based on a set of regression trees
190 (Breiman, et al., 1984). It creates a large number of trees, each of which is trained on a
191 random sample of the training set, and searches only on randomly generated subsets of input
192 variables to determine the appropriate split in every node of each tree. RF outputs the

193 averaged prediction of all regression trees. Therefore, it is less sensitive to variations in input
194 data than the predictions of individual trees. Since the trees are less correlated, RF avoids
195 overfitting and reduces the variance of the final model.

196 LGB (Ke et al., 2017), similar to RF, is a learning technique based on regression trees. It
197 builds a model in iterations by successively adding regression trees to the ensemble, and, like
198 other boosting methods, it improves by reducing the error from a previous iteration. Adding a
199 new tree reduces the error function in the direction of its steepest descent (antigradient). LGB
200 can be successfully combined with RF in an ensemble.

201 NN is known as a universal functional approximator (Ripley, 1996). In this research, a two-
202 layer feed-forward NN is trained using the backpropagation algorithm, which utilizes
203 gradient descent to minimize the squared error loss function. Here, the error represents the
204 averaged squared difference between the predicted and the real residual values on a training
205 set, and it hopefully decreases with each iteration of training. The process is repeated until the
206 error on a separate validation set starts to increase. The NN method is added to the ensemble
207 since it is commonly used as a regression technique in different scientific fields and
208 contributes to the diversity of the ensemble.

209 To learn the importance of each basic level model in the ensemble from Fig. 1b, a Support
210 vector regression (SVR) method is used as a decision model (Drucker, Burges, Kaufman,
211 Smola, and Vapnik, 1997). This method is able to construct the regression hyperplane, which
212 is less sensitive to noisy input data than traditional regression methods. SVR uses a kernel
213 function that maps the original input instance into a higher dimensional feature space. It then
214 applies a sort of a linear regression algorithm in the feature space. In this research, a linear
215 kernel was successfully applied, suggesting that there was a linear relationship between the
216 predictions of basic level methods and the final target value.

217 Since the available data could contain machines advertised on auction sites at different points
218 in time, many ML techniques suffer from the drift problem (Indrė Žliobaitė, 2014). The drift
219 concept represents a change in the relation between the input and the output data over time.
220 However, the appropriate selection of methods can reduce the drift. A motivation for using
221 the ensemble approach, and the particular ML methods, are summarized in Table 1.

222 **Model creation steps**

223 The proposed ensemble model assumes the existence of publicly available auction data,
224 which contains information about advertised prices of construction equipment and their
225 relevant characteristics. Auction websites such as Ritchie Bros, Bidadoo, Equipment Trader,
226 and others represent a valuable source of information about used construction equipment.
227 These websites contain structured information about prices, technical characteristics, age of
228 machines, and additional information such as textual records of machine descriptions that the
229 bidders write in the listings. In the first step of model creation, one must collect the required
230 data from such websites (Fig 2a). There exist a lot of crawling and web scraping services that
231 could help in automating this task. Web scraping is a technique for automated extraction of
232 publicly available information from websites using internet services such as Scrapy,
233 Parsehub, Import.io, and others. The extracted data can be exported in TXT, CSV, HTML, or
234 XLSX formats. Although the scraping requires a sophisticated approach to extract the
235 information from diverse page layouts, it is affordable for companies (i.e., scraping half a
236 million pages usually costs around 200\$). The next step assumes the preprocessing of the
237 collected data to remove the obvious errors in descriptions of machines and their prices (i.e.,
238 the wrong name of the manufacturer) and fill the missing data (i.e., missing operating hours).
239 There are several strategies to perform data cleansing conducted in the preprocessing step
240 (Fig 2a), which will be discussed in the section Dataset. In the learning process, regression
241 models could benefit from the derived machine characteristics added to the original ones. The

242 derived attributes were added in the features engineering step (Fig. 2a). The original and the
243 derived attributes will be described in detail in section Dataset.

244 After data acquisition, preprocessing and features engineering, a resulting dataset is used to
245 train the ensemble from Fig. 1b in a two-stage process (Fig 2b). In the first stage, all basic
246 level methods are trained on machines represented as vectors of attributes and corresponding
247 residual values. The decision model (SVR) is trained in the second stage using pairs of values
248 representing the predictions of the basic level models and corresponding residual values. The
249 trained ensemble from Fig. 2b is able to predict residual values at present (the time when the
250 attribute values are observed). To predict residual values in the near future (one or two years
251 ahead), one must transform the time-dependent attributes in the machine representation and
252 then use the trained ensemble (Fig. 2c). Time-dependent attributes, such as machine working
253 hours, or certain macroeconomic parameters that describe the market environment, should be
254 transformed to reflect the machine (and market) state in the near future. The transformation
255 depends on the attribute type and is further described in Experiment 3.

256 **Limitations and assumptions**

257 The main assumption of the research is that the last advertised price is very close to the
258 selling price, and therefore can be considered as the residual value of a machine (Cross and
259 Perry, 1995). Auction sites usually do not contain information about the general condition of
260 machines. This information could only be relevant if there is an independent evaluator who
261 would evaluate individual machines by using the same criteria. Nevertheless, the proposed
262 model takes into account attributes such as machine working hours and the presence or
263 absence of missing parts, which can convey implicit information about the condition of a
264 machine.

265 The proposed model assumes that mechanical and geographical characteristics do not change
266 over time. On the other hand, future values of macroeconomic indicators should be estimated.
267 Finally, auction sites do not include information about the planned engagement of a machine
268 in the near future. Nevertheless, the owner could incorporate the short-term engagement of
269 the machine in the proposed model (using estimated machine working hours on a project) to
270 obtain better estimates. In this research, we introduce the concept of a modified set of input
271 attributes, which will enable the near-future prediction of residual values (Experiment 3). The
272 limitations and assumptions are summarized in Table 2.

273 **Experiments and discussion**

274 **Dataset**

275 The ensemble model was built and validated on separate subsets of 500,000 advertised
276 machines (bulldozers, loaders, trenchers, graders, and excavators), which originated from 50
277 different US states, from 1989 till 2012. The web data acquisition step from Fig 2a, which
278 included merging data from different sites and deduplication of records using the attributes
279 *Machine ID* and *Model ID*, was done by the company Fast Iron (Fast Iron LLC, 2012). The
280 authors were permitted to use the data acquired by Fast Iron, thus avoiding to crawl the
281 auction sites using the publicly available web scrapping services. Construction machines with
282 a clearly defined machine model, the total number of operating hours, and the year of
283 production between 1989 and 2012 were analyzed. The machines were originally represented
284 with 68 features (Appendix A). The *Sales Price* attribute is assumed as a residual value of a
285 machine, while other descriptive characteristics are treated as independent inputs to the
286 model.

287 Data preprocessing of the Fast Iron dataset was performed by the authors. The process started
288 with correcting the incorrectly typed or abbreviated values for all attributes (i.e., remove

289 white spaces, Caterpillar instead Cat., John Deer instead John Der, etc.). Missing or illogical
290 attribute values were filled with median (numeric attribute) or mode (categorical attribute)
291 inside the same *Model ID* group if there were enough non-missing values for the attribute
292 (above 75%). Otherwise, the missing values were replaced with the special value of ‘?’. In
293 order to compare the advertised prices (residual values) from different years and to make a
294 valid regression model, it was necessary to convert all prices to their equivalents in the year
295 2012 by accounting for different inflation rates:

$$296 \quad Price_t = Price_{2012} \frac{CPI_t}{CPI_{2012}} \quad (1)$$

297 where $Price_t$ is the price at the time of the transaction, and CPIs are related to consumer price
298 indexes. According to (Lucko 2011), four macroeconomic parameters correlated with the
299 sales of construction machinery are considered: Consumer Price Index (CPI), Gross Domestic
300 Product (GDP), Producer Price Index (PPI), and Industrial Index Production (INDPROD).
301 Macroeconomic parameters were taken from the U.S. Bureau of Labor Statistics.

302 Exactly 11 derived attributes were introduced in the features engineering process (Appendix
303 B). The derived attributes should better capture the selling trends for different groups of
304 machines on the auction market. Therefore, the dataset was divided into four-month clusters
305 containing machines of the same model and, for each machine in each cluster, the
306 representation is expanded with several attributes that reflect the trends on the market in the
307 previous time cluster. These are like *Previous Cluster Mean Price*, or different counters for
308 the number of machines sold, how many times the *Model ID* is sold in a state, the number of
309 sales in a given state, and similar. Finally, the *Calendar age* of a machine is calculated as a
310 difference between the *Production Year* and the *Sales Date*.

311 Statistical analyses of time-dependent attributes and the sales price in the dataset (Table 3)
312 suggest that the *Operating Hours* exhibit a highly skewed distribution – there are a lot of old

313 machines in the dataset whose number of operating hours greatly exceeds the mean value.
314 Standard deviations for *Age* and *Sales Price* indicate that the machines are more spread out in
315 that respect - see Wheel Loader and Track Type Tractors categories. These findings justify
316 the application of the proposed data-driven model since the error made by the eventual
317 averaging approach to the residual value estimation could cost a company lots of money.

318 All data preprocessing and features engineering tasks were done using MS Excel and Python
319 programming environment by the authors (Milosevic, 2020).

320 **Training the ensemble**

321 To build the ensemble, the available dataset must be separated into two disjunctive sets:
322 449,186 machines sold before 2012 are treated as a training set; 12,458 machines sold in
323 2012 are used to evaluate the ensemble model and all other tested models (set S_{2012}). The
324 training set is further divided into sets of machines sold in different periods: $S_{<2011}$ (before
325 2011), S_{2011_1} (1st quarter of 2011), S_{2011_2} (2nd quarter of 2011), and S_{2011_3} (3rd quarter of
326 2011).

327 *Stage 1: Training of basic level models*

328 Since the machines were spread over ten years, with certain models appearing and
329 disappearing at different moments in time, a suitable time series training and validation
330 protocol were applied (Hansen and Nelson, 2002). Each basic level method assumes method-
331 dependent hyper-parameters to be selected from the predefined set of values before the final
332 model is trained (Table 4).

333 Hyper-parameters were selected in a special iterative procedure illustrated in Fig. 3. The
334 optimal hyper-parameters are evaluated after averaging the model performance on three
335 specified validation sets, using a Root Mean Squared Error (Tianfeng and Draxler, 2014).

336 After finding the optimal hyper-parameters for each basic level model B, the final model for
337 B is trained on the whole training set (all machines sold before 2012).

338 *Stage 2: Training of the decision model*

339 The SVR decision model combines the predictions of basic level models into a final residual
340 value estimate. Since it is easier to learn to weigh predictions of basic models than to learn
341 the mapping between machine characteristics and residual values, the optimal hyper-
342 parameters for Linear SVR were found in only one iteration, using the basic level predictions
343 for the machines sold in 2011 (Fig. 4). After the hyper-parameter C has been found, the
344 decision model was trained on the predictions made on the whole S_{2011} set, and the system
345 was ready for testing.

346 All training and testing tasks were conducted using the Python library Scikit-Learn
347 (Pedregosa et al.,2011). The total training time for the ensemble was 1058 seconds. A
348 company that develops any data-driven prediction model (including standard residual value
349 regression techniques) will have to spend considerable time to collect and preprocess the
350 needed information. However, spending only two hours training the ensemble model is
351 negligible compared to the data acquisition efforts. If the model is created using internal
352 company resources instead of auction data, it will speed up the process of collecting and
353 preprocessing data. Still, the internal model would be less general, considering the lower
354 number of machine categories, time span, and geographically smaller market.

355 **Experiments**

356 Three different experiments (Fig. 5) were conducted to investigate: what input variables and
357 which base-level ML models are suitable for residual value prediction, and how they compare
358 to each other and to the ensemble model; how the ensemble model compares to traditional

359 methods such as Vorster and Kastens (VK) or linear regression model; the possibility of the
360 ensemble to predict near-future residual values.

361 All models were tested on the set of machines sold in 2012 (S_{2012}) using the Mean Absolute
362 Error (MAE), Mean Absolute Percentage Error (MAPE), and the Root Mean Squared Error
363 (RMSE) measures (Tianfeng and Draxler, 2014). These are frequently used performance
364 measures for the evaluation of regression models. Due to the existence of squared terms in
365 the RMSE equation, it is more sensitive to cases in which real and predicted values differ a
366 lot from MAE or MAPE.

367 *Experiment 1: Individual ML models versus the ensemble method*

368 The first experiment aimed to compare the individual ML models with the proposed
369 ensemble method – Table 5. The ensemble achieved the best RMSE of \$7997, followed by
370 LGB and RF. Interestingly, NN did not capture the mapping between the input attributes and
371 the residual value very well. An explanation could be that LGB and RF internally use the
372 concept of many learners evolved in iterations (LGB) or in the combination (RF), to form
373 their decisions. They better deal with missing values and have a greater capacity to
374 generalize, while NN could be easily overfitted.

375 To better understand the applicability of the obtained results, a detailed analysis of the
376 ensemble MAPE error is conducted for certain categories of construction machines (MAE
377 divided with the actual value for each data point and then averaged). The results presented in
378 Table 6 reveal that the ensemble model much better predicts residual values of smaller
379 machines (Backhoe loaders and Skid steer loaders) than the values for bigger construction
380 equipment. This is a direct consequence of the higher standard deviation of advertised prices
381 for these categories (see Table 3).

382 The importance of decisions of each particular basic level model in the ensemble is shown in
383 Table 7. The ranking follows the results from Table 5 – a more accurate learning method gets
384 more importance in the ensemble, with LGB being the most important. The importance of a
385 basic level model is calculated to be proportional to the increase in the prediction error of the
386 ensemble after the model’s predictions were permuted, which should break the influence of a
387 model’s outcome on the ensemble outcome. To justify the application of linear SVR, instead
388 of a classical linear method, a simple linear and Ridge regression was tested – Table 8. The
389 best results were obtained in the Linear SVR case. This was expected since the SVR method
390 is more robust to the noisy data and can generalize better.

391 In the last part of Experiment 1, we performed a recursive feature elimination to determine
392 individual attributes' impact on the ensemble performance (Guyon, Weston, Barnhill, and
393 Vapnik, 2002). RFE fits a model with all attributes and then, in each iteration, removes the
394 weakest attributes and rebuilds the model until the specified number of attributes/iterations is
395 reached. The results obtained by RFE indicated that removing any of the mechanical
396 characteristics decreases the ensemble performance. This suggests that the initial selection of
397 all attributes available from the auction sites was correct because they carry essential
398 information about the machine itself. Fig. 6 shows the ranking of the top 18 most important
399 machine characteristics for the prediction of residual value. The most significant is the
400 derived attribute *Previous Cluster Mean Price*. This finding justifies the derivation of new
401 attributes since they better model sales trends in the auction market. Nevertheless, as previous
402 studies have already shown, the category, the model, and the age of a machine are very
403 important attributes that mainly determine its residual value. Interestingly, our model showed
404 that the macroeconomic parameters (INDPROD) did not affect the estimates significantly. It
405 can be argued that the direct influence of macroeconomic parameters is partially hidden by
406 the sales price trends described with the stronger attribute *Previous Custer Mean Price*.

407 *Experiment 2: Comparing the ensemble with traditional models*

408 Equation (2) was proposed by Vorster and Kastens (Kastens, 2002; Lucko and Vorster, 2003)
409 in an attempt to empirically determine the behavior of a residual value:

$$410 \quad RV = \frac{K * PP}{\sqrt{\frac{h}{1000}}} \quad (2)$$

411 *RV* denotes the residual value of a machine, *K* is an adjustment factor from 0 to 1, with lower
412 values for non-standard machines, *PP* is the purchase price of a machine, and *h* represents the
413 machine working hours. According to Equation (2), the value of the machine rapidly
414 decreases at the beginning of use and then slows down in later years.

415 In this experiment, the machines from the *S*₂₀₁₂ dataset were divided into four machine
416 categories. The aim was to separate the machines that were different in type and size, as well
417 as being the most numerous in their group of machines. A comparison between the ensemble
418 method and the VK for certain production models is shown in Table 9. Even the ensemble
419 method did not use the purchase price of a machine; it showed significantly greater accuracy
420 of prediction. This expected result derives from the more detailed machine description in the
421 ensemble method (VK uses only purchase price and machine hours). In addition to the VK
422 method, researchers and practitioners commonly use traditional Linear regression models to
423 estimate the residual value of heavy equipment (Lucko, 2011; Lucko et al., 2006). A
424 comparison between the ensemble and the linear regression method is shown in Table 10.
425 The ensemble method exhibited substantially better performance than the linear regression
426 model. This finding suggests the existence of the nonlinear relationship between the machine
427 characteristics and the residual value and justifies the application of the ensemble of
428 nonlinear ML methods. Although more complex to train than the standard linear regression

429 model, our approach exhibits nearly 2300\$ better MAE, which becomes even more important
430 when estimating a machine fleet's residual value.

431 *Experiment 3: Testing the ensemble in predicting near-future residual values*

432 The proposed ensemble model should be capable of predicting residual values one year
433 ahead. However, a machine owner must calculate the attributes related to working hours and
434 economic parameters at the time of sale by incorporating the estimate of the short-term
435 engagement of a machine and forecasting the values of the required economic parameters.

436 According to Fig. 6, the most important economic parameter is the *Industrial Production*
437 *Index* – INDPROD. The biggest variation in the value of this index was seen in the period of
438 the world economic crisis: from 105.34 (January 2007) to 87.07 (June 2009). The growth of
439 industrial production can be obtained from public sources (Board of Governors of the Federal
440 Reserve System, 2019). Since the other economic parameters are strongly correlated with
441 INDPROD, only this parameter was used to model the economic environment.

442 To examine the possible economic scenarios in the near future, different test sets were
443 derived from S_{2012} by varying the input values representing a machine's operating hours and
444 INDPROD index. INDPROD took discrete values in the range from -9% (crisis) to +9%
445 (expansion). An assumption is made that, during the crisis, the number of working hours for
446 the next year will decrease by 50% compared to the last year. In the normal scenario, in
447 which INDPROD is between -3% (normal – pessimistic) and +3% (normal – optimistic),
448 there is no change in the number of working hours compared to the last year. Similarly,
449 during the expansion, the working hours for the next year will increase by 50% compared to
450 the last year – the number of projects and the demand for machines will presumably increase.
451 Please note that the previously mentioned percentages are hypothetical and do not follow any
452 economic definitions.

453 Table 11 shows the performance of the model for different economic scenarios. The results
454 showed that the variation in INPROD increases the prediction error $\sim 5\%$ (MAE). Under the
455 normal variation of economic conditions, the model adapts accordingly and does not show a
456 significant change in RMSE and MAE (around 2%). The results are in accordance with the
457 findings from Experiment 1 (Fig. 6), where INDPROD showed a significantly lower impact
458 on the residual value than the main machine characteristics. Therefore, the proposed model is
459 robust enough to be used by the practitioners.

460 , The accuracy of the model decreases if the residual value is estimated in the distant future
461 (after 2+ years). This statement is confirmed after testing differently trained models on the
462 S_{2012} test set. Suppose that one wants to test a model that predicts two years in advance. In
463 that case, the model is trained on machines sold until 2010. During testing, each machine
464 from 2012 is transformed so that its time-dependent attributes correspond to 2010. The results
465 show that the error increases when predicting several years in advance (from 1 to 7 years)
466 (Fig. 7). The accuracy of the model does not decrease drastically in the distant future, but it
467 decreases rapidly in the first three years. The reason for this unexpected result can be sought
468 in market conditions. After the economic crisis, in 2010 and 2011, there was a decline in
469 sales of machinery and increased dispersion in the range of sales prices, and it was more
470 difficult to estimate the residual value even in the near future. Under normal economic
471 conditions, the growth of RMSE and MAE errors would be more even.

472 **Conclusion**

473 The goal of this research was to build a universally applicable model for the estimation of the
474 residual value of heavy construction equipment. The notion of universality assumes that the
475 model can estimate residual values for different machines classes, to utilize as many as
476 possible relevant types of information that influence residual values, to be transferable on

477 other target markets, and to be able to predict residual values in the near future (next 1-2
478 years). To enable the applicability of the model on different classes of machines and to cover
479 the majority of input variables that influence residual values, the proposed model is built
480 using the available information from numerous auction web sites. To fulfill the prediction
481 model's transferability on different markets and to successfully predict future trends from a
482 larger amount of input data, a machine learning approach was chosen.

483 The model assumes that the advertised price of a machine is very close to the unknown
484 selling price (residual value) and that the machine's mechanical characteristics will not
485 change over time. However, the machine's operating hours and the macroeconomic
486 parameters of the market could be estimated and incorporated in the model for the near future
487 prediction.

488 The main contributions of the research are (1) generating the dataset of nearly half a million
489 machines from the initially obtained Fast Iron data set; (2) proposing the ensemble learning
490 approach for model creation, which is capable of learning the nonlinear mapping between the
491 inputs and the residual value; (3) proposing the model for predicting near-future residual
492 values for different macroeconomic scenarios.

493 When compiling the dataset, fifteen attributes were derived to improve the modeling of local
494 market trends and macroeconomic environment. The machine learning approach uses
495 convenient regression methods to build a stacking ensemble that better adapts to noisy input
496 attributes and missing data. Experiments suggested that the ensemble model, which
497 appropriately combines Random Forest, Light Gradient Boosting, and Neural Networks,
498 yields better prediction results than the individual ML methods, Vorster and Kastens
499 equation, or widely used linear regression models. The proposed method has shown
500 adaptability to different economic scenarios in the near future, particularly for one year

501 ahead. Hence, the owner of a machine could evaluate the residual value in a more precise
502 way, with the possibility to choose the right moment for selling.

503 The results of this research could be practically applied in the process of decision making by
504 construction companies or companies engaged in the sale and leasing of heavy construction
505 equipment. The approach makes it possible to improve the overall cost management system
506 of heavy construction equipment. The proposed methodology can be used to build prediction
507 models in related areas of application, such as forecasting the selling price of used vehicles.

508 **Data Availability Statement**

509 Some or all data, models, or code that support the findings of this study are available from the
510 corresponding author upon reasonable request.

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605

606 **Table 1:** How to overcome the problems that appear in the ML modeling process.

Problem	What to do	Literature
Missing machine data (missing attributes in \mathbf{x})	Use of Random Forest, the introduction of new attributes (feature engineering)	(Tang and Ishwaran, 2017)
Drift concept	Ensemble models, regular upgrade of database and repeated machine learning	(Indrė Žliobaitė, 2014; Scholz and Klinkenberg, 2005)

Economic parameters Gradient Boosting methods, (Scholz and Klinkenberg,
 unpredictably change over ensemble models 2005)
 time

607

608 **Table 2:** Limitations and assumptions

Limitation	Assumption
Advertised prices differ from real selling prices	The last advertised price is very close to the selling price
There is no information about the general condition of machines	Machine working hours or the presence or absence of missing parts carry implicit information about the condition of a machine
Owners often do not enter all machine characteristics	Noise and redundancy of the data must be appropriately handled (input data transformation, ensemble methods, Table 1).
Data sets do not include information about the planned engagement of a machine	One must incorporate the estimated short-term engagement of the machine when predicting near future residual values.

609

610 **Table 3:** Mean and standard deviation of the *Operation Hours, Age and Sales Price*

Machine Type	Operating Hours (h)		Age (year)		Sales price (\$)	
	Mean	Std.	Mean	Std.	Mean	Std.

Skid Steer Loaders	2289	29255	9	4	11425	3616
Track Excavators	4172	29781	11	5	40594	25214
Track Type Tractors	3295	26107	15	9	39794	25287
Wheel Loader	4347	27344	15	9	42271	23439
All machines	3409	26625	13	8	34824	24961

611

612 **Table 4:** Hyper-parameters for different models (SVR is used only in the decision level). The
613 names of parameters are taken from the Scikit-Learn library (Pedregosa et al.,2011)

LGB	RF	NN	Linear SVR
max_depth	n_estimators	num_neurons	C
num_leaves	max_features	num_hidden_layers	
learning_rate	min_samples_leaf		
feature_fraction			
bagging_fraction			

614

615 **Table 5:** Comparison of individual ML methods and the proposed ensemble.

	LGB	NN	RF	Ensemble
RMSE (\$)	8139	11005	8528	7977
MAE (\$)	5452	7251	5667	5359

616

617 **Table 6:** Comparing the performance of the ensemble model between machine categories:

618 Wheel loader (WL), Skid steer loader (SSL), Track excavator (TE), Backhoe loader (BL),

619 Motograder (MG), Track Type Tractor (TTT).

	WL	SSL	TE	BL	MG	TTT
MAE(\$)	7494	1659	6649	2861	7260	7092
MAPE (%)	20.8	4.8	18.1	8.3	19.7	19.2

620

621 **Table 7:** The relative importance of basic level methods in the ensemble
622 (bigger values – higher importance).

Individual method	Impact of each method
RF predictions	0.364
NN predictions	0.067
LGB predictions	0.569

623

624 **Table 8:** Linear SVR, Linear regression and Ridge regression comparison.

	Linear SVR	Linear Regression	Ridge
RMSE (\$)	7977	8442	8423
MAE (\$)	5359	5689	5679

625

626 **Table 9:** Comparing RMSE and MAE for the ensemble and VK models. A – Backhoe
627 Loader - 14.0 to 15.0 Ft Standard Digging Depth 310G B – Motor grader - 145.0 to 170.0
628 Horsepower 140G, C – Skid Steer Loader 763 - 1351.0 to 1601.0 Lb Operating Capacity, D –
629 Track Type Tractor, Dozer D8K - 260.0 Horsepower.

	<i>Backhoe Loader A</i>		<i>Motor grader B</i>		<i>Skid Steer Loader C</i>		<i>Tractor Dozer D</i>	
	Ensemble	VK	Ensemble	VK	Ensemble	VK	Ensemble	VK
RMSE (\$)	4065	6426	11392	174599	2078	8046	14168	238368

MAE (\$) 3161 5158 7361 52325 1546 7551 10797 93178

630

631 **Table 10:** Comparing the ensemble model to traditional linear regression.

	Ensemble	Linear regression
RMSE (\$)	7977	11825
MAE (\$)	5359	7613

632

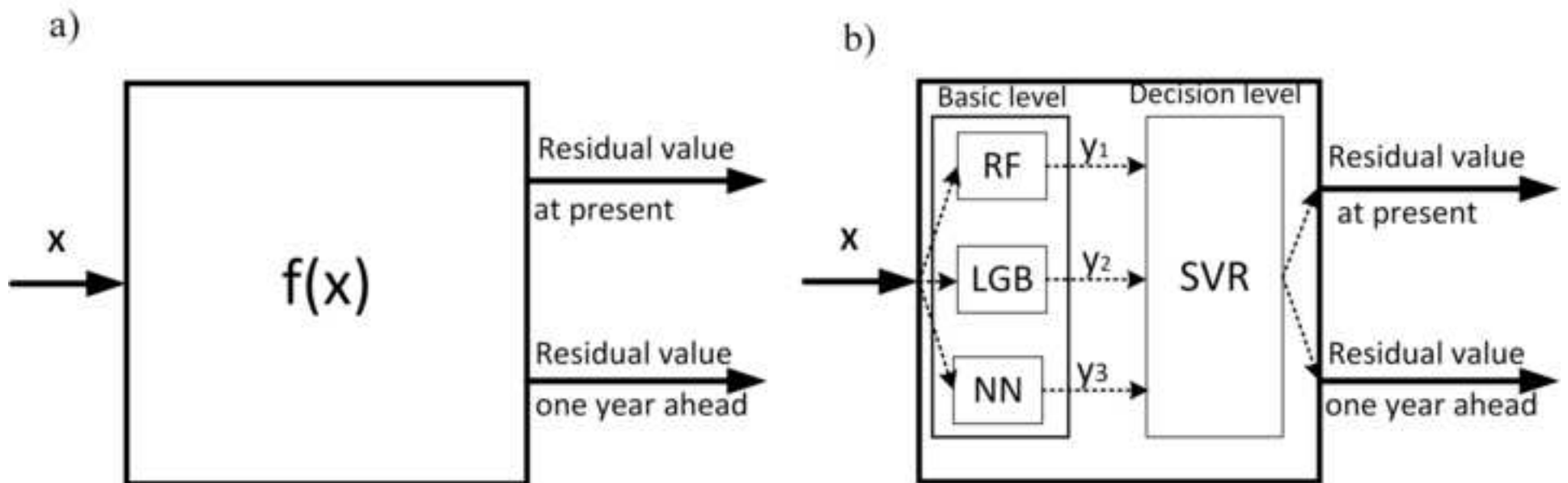
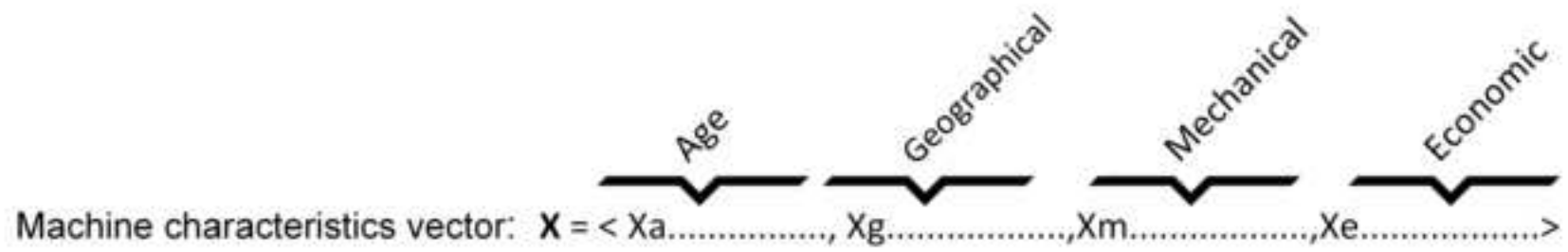
633 **Table 11:** Predicting near future residual values in different economic scenarios.

Economic Scenario	INDPROD	Increase in Machine Working Hours per year (%)	Ensemble RMSE (\$)	Ensemble MAE (\$)
Crisis	-9%	- 50%	8320	5669
Normal – pessimistic	-3%	0%	8213	5517
Normal	0	0%	8042	5426
Normal – optimistic	+3%	0%	8317	5598
Expansion	+9%	+50%	8324	5621

634

Machine characteristics vector: $X = \langle X_a \dots\dots\dots, X_g \dots\dots\dots, X_m \dots\dots\dots, X_e \dots\dots\dots \rangle$

Age Geographical Mechanical Economic



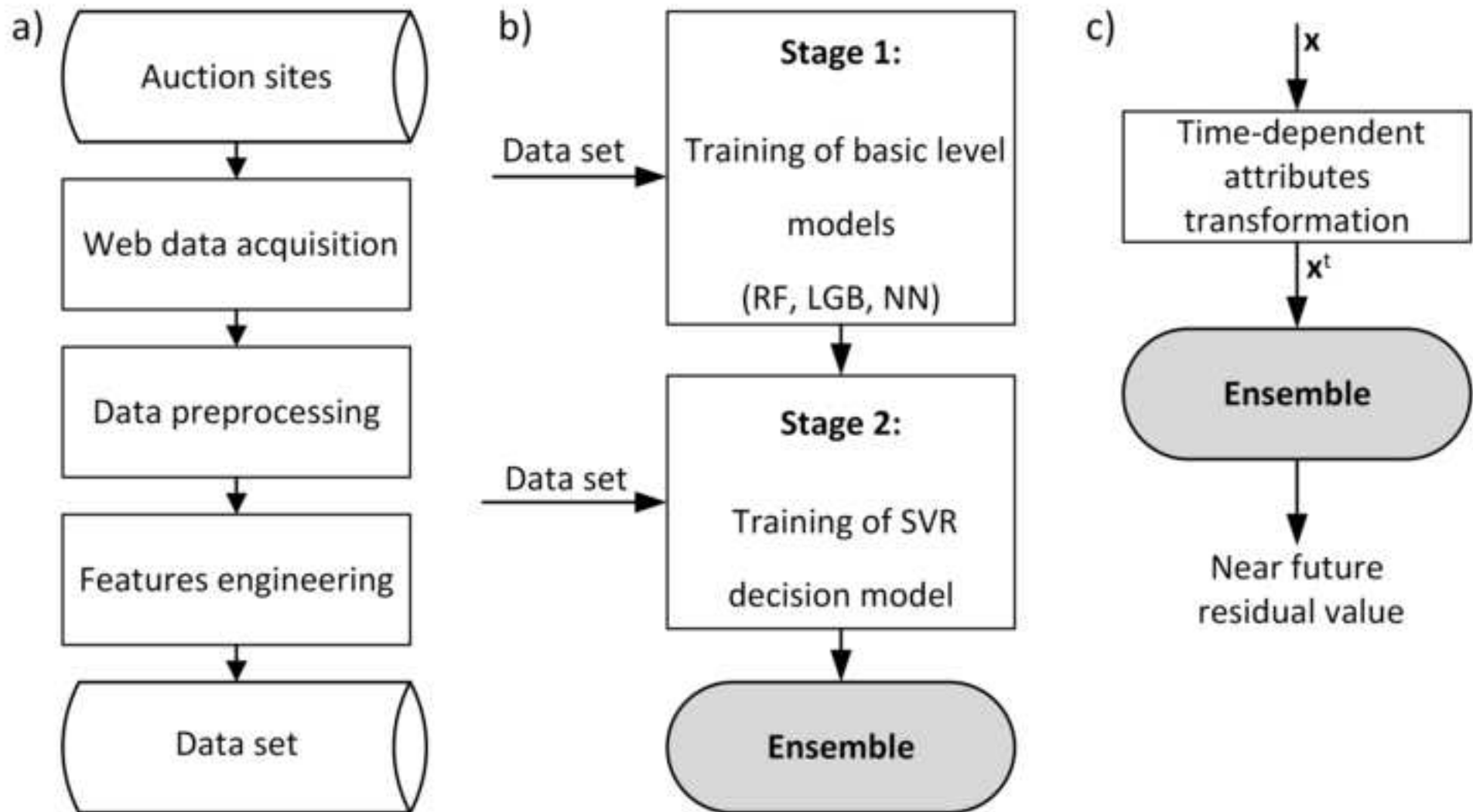
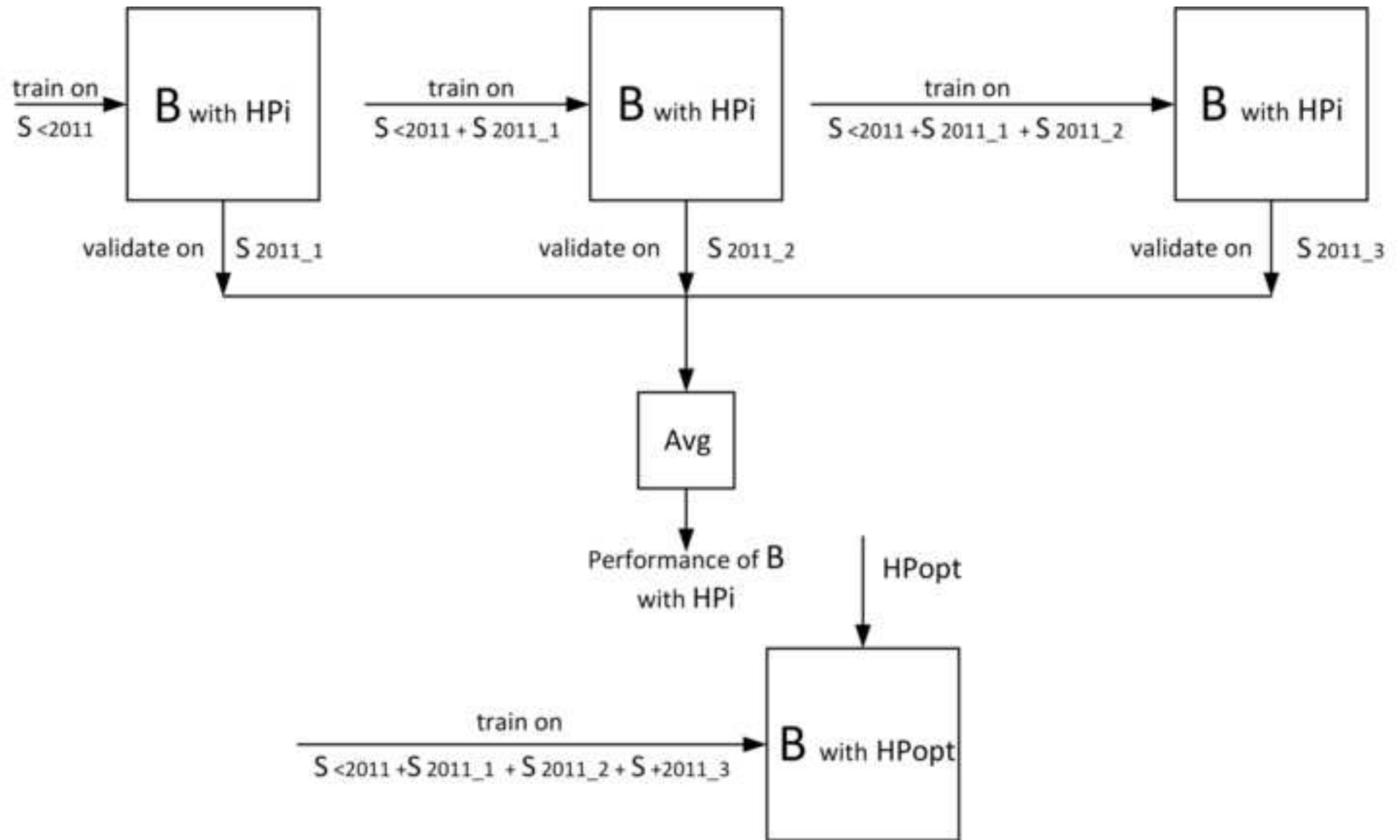
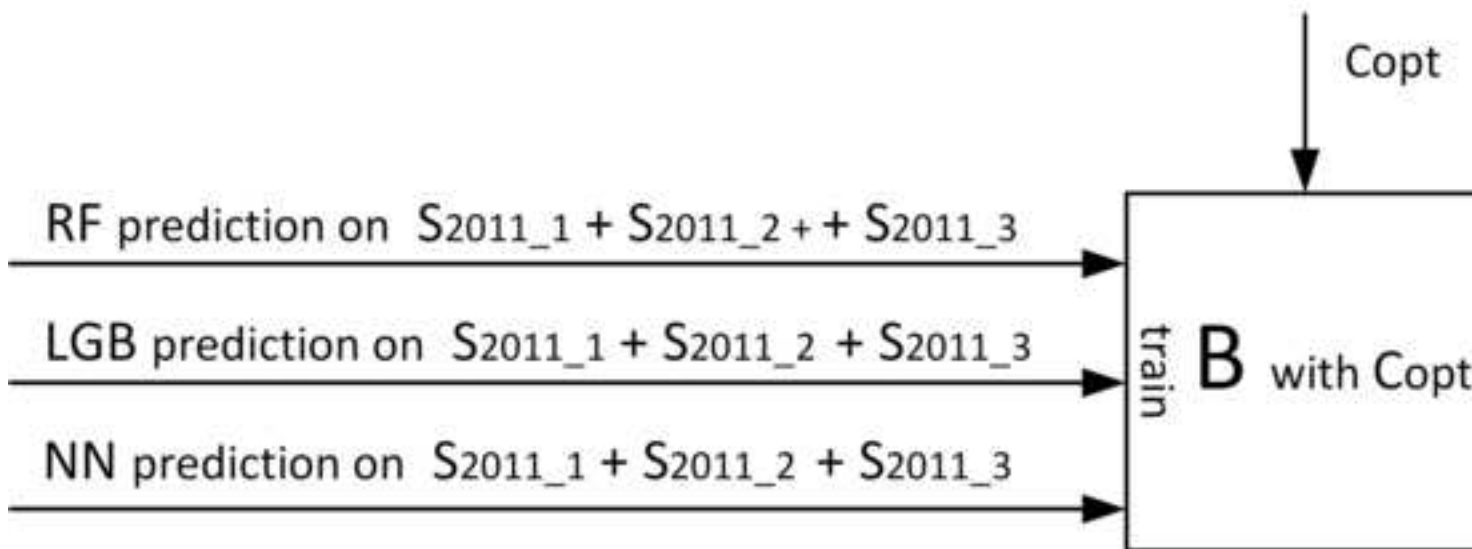
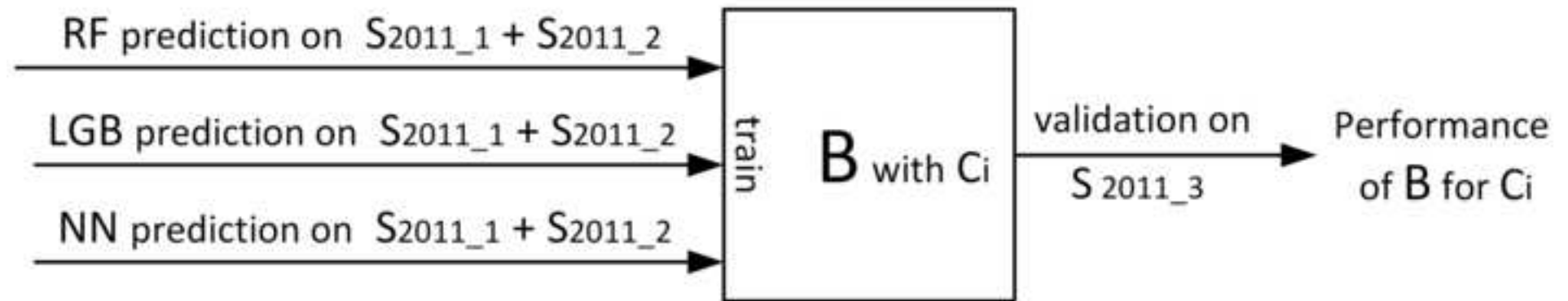
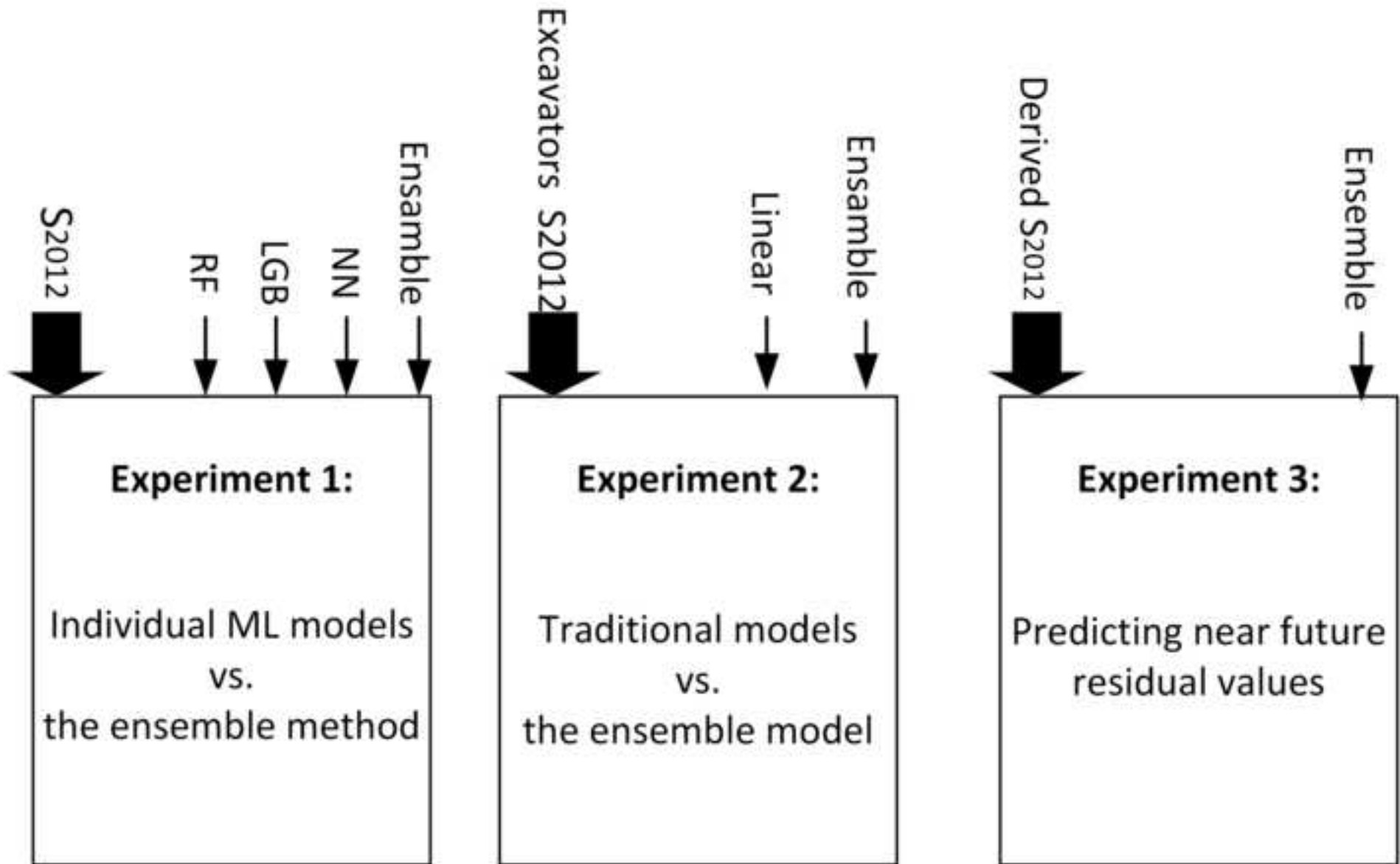


Fig.3







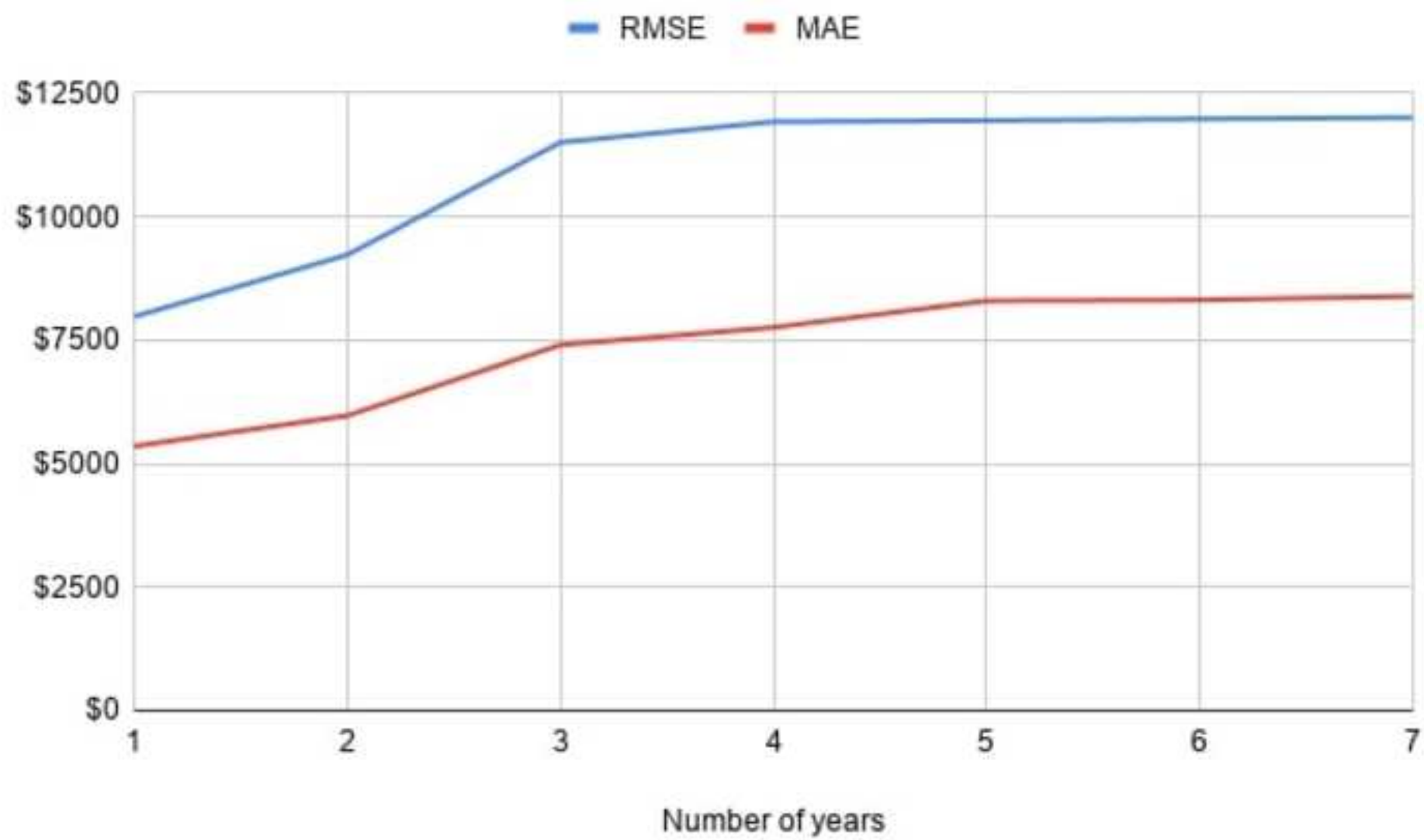


Fig.6

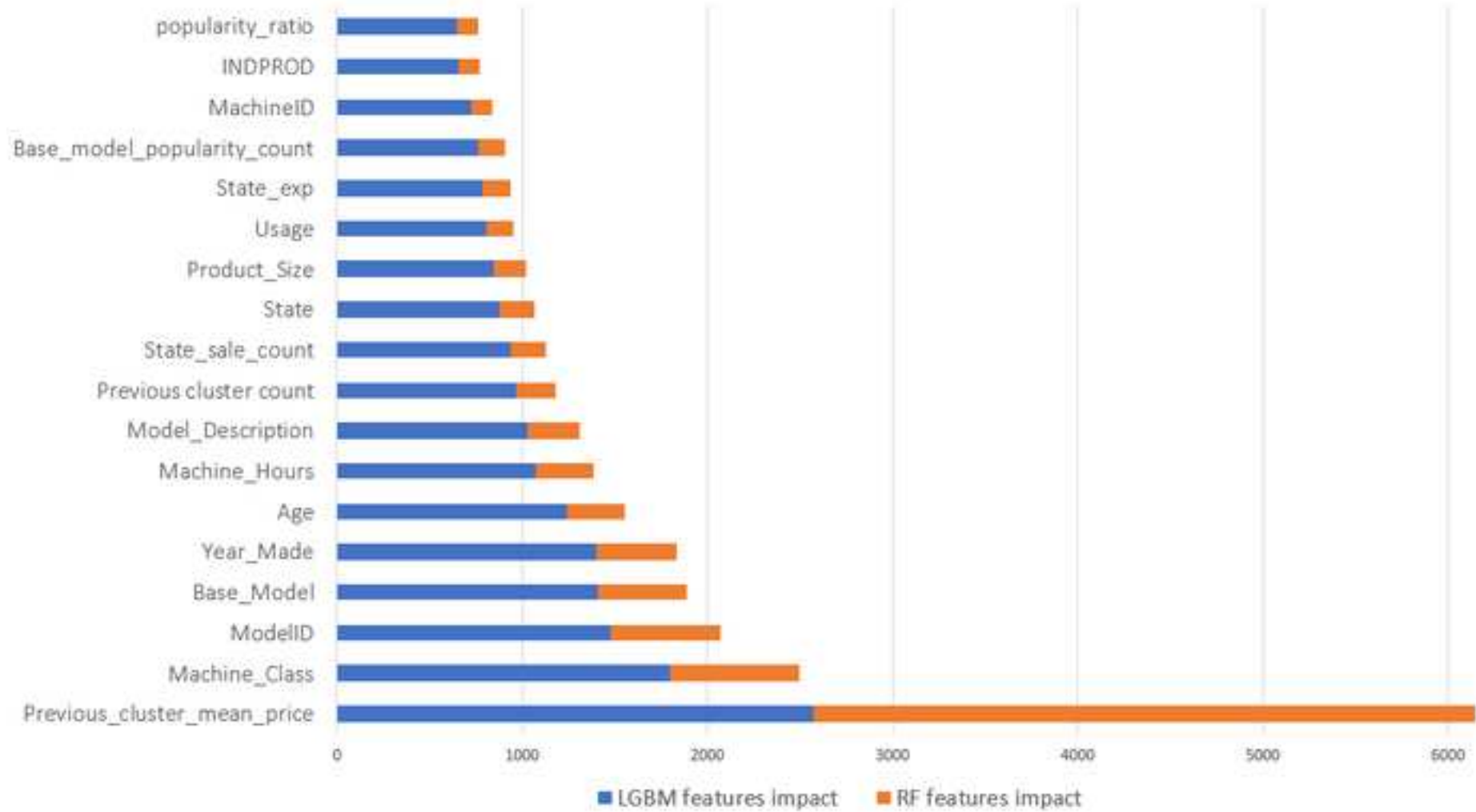


Fig.1. Model representation - Basic view (a): Machine characteristics \mathbf{x} are mapped into desired residual values $y = f(\mathbf{x})$. The model predicts the present and the near-future residual value of \mathbf{x} . Ensemble view (b): Inputs are fed into n basic level models RG, LGB, NN. Their predictions are combined using a decision model SVR to form the final residual value prediction.

Fig.2. Important steps in the creation of model. (a) Data set creation steps. (b) Ensemble training in a two stage process. (c) Ensemble predicts the near future residual value of machine \mathbf{x} after transforming its time-dependent attributes (i.e. machine age is incremented). Vector \mathbf{x}^t denotes the transformed representation of the machine, related to the near future.

Fig.3. Each basic level model B (RF, LGB, NN) is trained on all machines sold before 2012. The optimal set of hyper-parameters (HPopt) was chosen after three iterations of training and validation on the specified sets. Model performance, under a fixed set of hyper-parameters, is averaged. An optimal set yields best averaged model performance (minimal RMSE on a validation set).

Fig.4. SVR decision model is trained on all machines sold in 2011. The optimal hyper-parameter for C (Copt) was chosen after training and validation on the specified sets of basic level predictions. Here, each machine from sets S_{2011_1} and S_{2011_2} is represented as a triple of its predicted residual values.

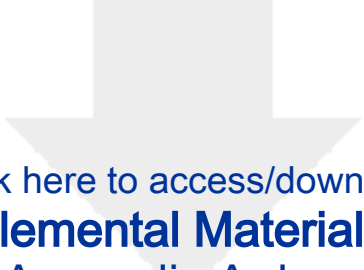
Fig.5. Experiments performed in the research: wide arrows indicate test sets used to evaluate model performance; line arrows denote models.

Fig.6. Most important attributes: the importance of an attribute is proportional to the increase in the prediction error (axis values represent sales price errors) of the model after the attribute's

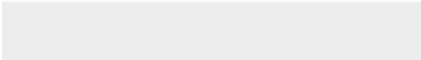

values were permuted, which should break the relationship between the attribute and the true outcome.


Fig.7. Growth of MAE and RMSE errors due to residual value estimation in the distant future.

The number of years is marked in the range from 1 (near future), to 7 (distant future).

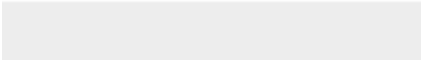



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We thank the Specialty Editor and the reviewers for the helpful review, which, we believe, resulted in a better presentation of our research. We addressed the remaining issues by rewriting the chapter *Related Work* and adding several sentences in the chapter *Experiments and Discussion*. The answers to particular remarks are given below:

Reviewer 2:

Remarks	Answer
The narratives in lines 271-279 and the appendices A and B are not sufficient to describe the feature engineering process. Feature engineering is not just about what features you used but also why do you use them. The authors should demonstrate the rationale for the initial selection of the features. This step is critical for establishing any prediction model.	As we have explained in an updated <i>Related research</i> section (lines 120-151), analysis of previous research has shown that none of the earlier studies use all attributes available on auction sites in determining the residual value. We decided to test all of them and see how and to what extent they affect the residual value. In the last part of <i>Experiment 1</i> , we performed a recursive feature elimination to determine individual attributes' impact on the ensemble performance and showed that removing any mechanical characteristics decreases the ensemble performance 391 - 398. This analysis resulted in the ranking showed in Figure 6.
I suggest the authors putting the two appendices to the OSF project created for this paper. The information in them is important and should be available for the readers. The Journal of Construction Engineering and Management may not publish the appendices.	Appendices are now presented in the OSF project.
The authors should pay attention to the style of written English. There are some vocabulary and usage of spoken English in the current manuscript. For example, the authors should use "such as" instead of "like." The manuscript should be proofread to avoid this kind of informal usage.	Proofreading and grammar check was done, and corrections were made.

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4 **Reviewer 3:**
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Remarks	Answer
<p data-bbox="186 369 738 506">Thank you for addressing the comments and improving the paper. There are a few points needed to be addressed before publishing the paper as follows.</p> <p data-bbox="186 548 787 783">It is essential to develop Related Research logically. As a suggestion, the authors could first provide all contents of historical development associated with the residual value estimation of construction equipment, thereafter explaining the essence, advantages, and disadvantages of prior approaches applied for solving existing problems.</p>	<p data-bbox="820 369 1388 541">The <i>Related research</i> chapter is historically rearranged based on the Reviewer suggestion. In the first, historical review part of the Related research chapter, for each study, the used predictors were listed (lines 57-119)</p> <p data-bbox="820 583 1388 756">Based on the analysis of the related research, in the second part of this chapter, three methodological approaches are listed, and then the advantages and disadvantages of these approaches are presented (120-151).</p>
<p data-bbox="186 804 787 966">The paper needs a complete proofreading. There are several grammatical and structural problems while developing the paper. For instance, in line#74, "was" should change to "were". Also, it seems that, in line#88, "to" should change to "on".</p>	<p data-bbox="820 804 1404 861">Proofreading and grammar check was done, and corrections were made.</p>

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